

Forprene® 6EK.A85

Thermoplastic Vulcanizate (TPV)

Description	TPV, extrusion grade.
Norm compliance	EU Directive 2002/95/EC (RoHS) compliant.
Applications	Automotive, building, industrial.
Processing technology	Extrusion

The following figures indicate the typical material properties and are not to be considered a specification

Physical Properties	Typical value	Test method	Units
Hardness 15"	A 86	ASTDM D2240	Shore
Specific gravity (23°C)	0.97	ASTM D792	g/cm ³

Elasto-Mechanical Properties	Typical value	Test method	Units
Tensile strength	10.5	ASTM D412-C	MPa
Elongation at break	550	ASTM D412-C	%
Modulus 100%	4.2	ASTM D412-C	MPa
Tear strength	40	ASTM D624-C	kN/m
Compression set (22 h 70°C)	45	ASTM D395-B TYPE 1	%

Processing Conditions	Typical value	Test method	Units
Cylinder temperature	170-180-185	-	°C
Head temperature	195	-	°C
Dye temperature	185	-	°C
Drying	not necessary	-	hours - °C

Storage

This product should be stored in a covered facility and kept away from moisture and heat.